

# **Engineering/Process Change Notice**

ECN/PCN No.: 4462

For Manufacturer					
Product Description: Ceramic SMD Crystal Oscillator	Abracon Part Numb EH36 Series	er / Part Series:	<ul><li>□ Documentation only</li><li>⋈ ECN</li><li>⋈ EOL</li></ul>	Series     □ Part Number	
Affected Revision:	New Revision:		Application:	☐ Safety	
Rev. F 02/27/2015	E	OL		Non-Safety	
Prior to Change: ACTIVE					
After Change: EOL					
Cause/Reason for Change: Discontinuation of manufacturing capability					
	Chan	ge Plan			
<b>Effective Date:</b> 11/15/2022	Additional Remarks: N/A				
Change Declaration: N/A					
Issued Date: 11/15/22	Issued By:  Conor Healey		Issued Department: Engineering		
Approval:	Approval:		Approval:		
Thomas Culhane	Reuben Q		Ying Huang		
Engineering Director	Quality		Purchasing Director		
	For Abrac	on EOL only			
Last Time Buy (if applicable): 02-15-2023	Alternate Part Numb		ber / Part Series: ASFLDV, ASFL1		
Based upon material availability, contact	Abracon for details				
Additional Approval:	Additional Approval:		Additional Approval:		
Customer Approval (If Applicable)					
Qualification Status: $\Box$ Approved $\Box$ Not accepted  Note: It is considered approved if there is no feedback from the customer 1 month after ECN/PCN is released.					
Customer Part Number:		Customer Project:			
Customer Part Number.		customer Project.			
Company Name:	Company Representative:		Representative Signature	(	
Customer Remarks:					

Form #7020 | Rev. G | Effective: 02/22/2021 |













### **REGULATORY COMPLIANCE**











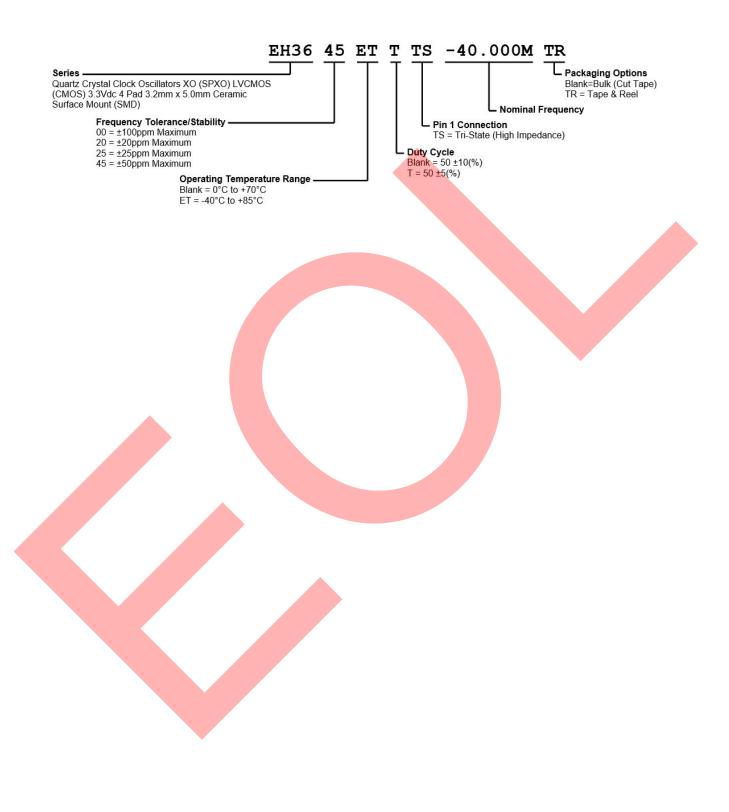
### **ITEM DESCRIPTION**

Quartz Crystal Clock Oscillators XO (SPXO) LVCMOS (CMOS) 3.3Vdc 4 Pad 3.2mm x 5.0mm Ceramic Surface Mount (SMD)

ELECTRICAL SPECIFICATION Nominal Frequency	MHz to 155.52MHz	
Nominal Frequency 1M	11 - 4- 455 5041 -	
	IHZ 10 155.52MHZ	
Su  ±10 ±20 ±25 ±50	clusive of all conditions: Calibration Tolerance at 25°C, Frequency Stability over the Operating Temperature Range, apply Voltage Change, Output Load Change, 1st Year Aging at 25°C, Shock, and Vibration 00ppm Maximum 0ppm Maximum 5ppm Maximum 5ppm Maximum 0ppm Maximum	
Aging at 25°C ±5p	ppm/year Maximum	
	C to +70°C 0°C to +85°C	
Supply Voltage 3.3	3Vdc ±10%	
	o Load mA Maximu <mark>m</mark>	
	H = -8mA 7Vdc Minim <mark>um</mark>	
( 92)	L = +8mA 5Vdc Maxim <mark>um</mark>	
6ns	easured at 2 <mark>0% to 8</mark> 0% of waveform Sec Maximu <mark>m over N</mark> ominal Frequency of 1MHz to 70MHz Sec Maximum over Nominal Frequency of 70.000001MHz to 155.52MHz	
50	easured at 50% of waveform ±10(%) ±5(%)	
	30pF Maximum over Nominal Frequency of 1MHz to 70MHz 15pF Maximum over Nominal Frequency of 70.000001MHz to 155.52MHz	
Output Logic Type CN	MOS	
Pin 1 Connection Tri-	Tri-State (High Impedance)	
Tri-State Input Voltage (Vih and Vil) 70°	70% of Vdd Minimum to enable output, 20% of Vdd Maximum to disable output, No Connect to enable output.	
Absolute Clock Jitter ±25	50pSec Maximum, ±100pSec Typical	
One Sigma Clock Period Jitter ±50	0pSec Maximum, ±40pSe <mark>c Typic</mark> al	
Start Up Time 10r	mSec Maximum	
Storage Temperature Range -55	5°C to +125°C	

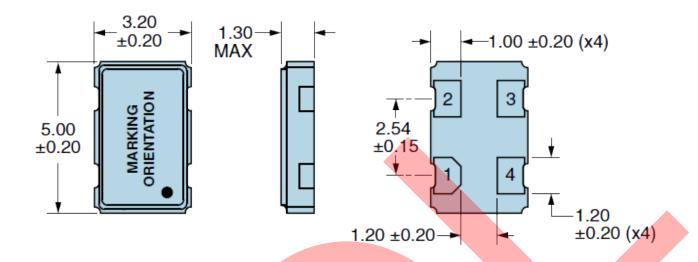


#### **PART NUMBERING GUIDE**

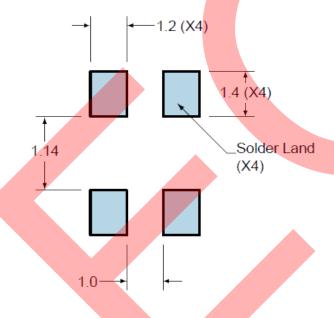




# **MECHANICAL DIMENSIONS**



### SUGGESTED SOLDER PAD LAYOUT



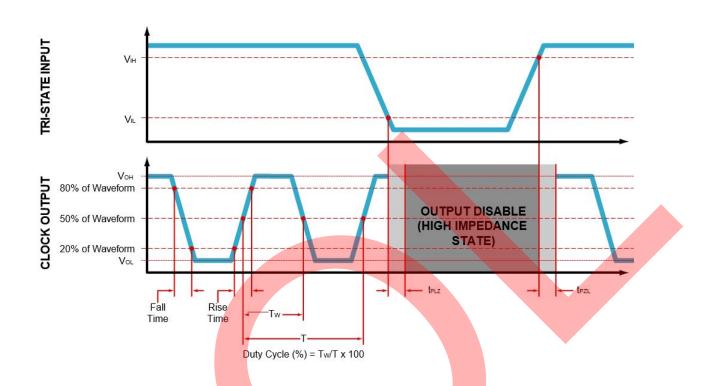
PIN	CONNECTION
1	Tri-State
2	Ground/Case Ground
3	Output
4	Supply Voltage

All Tolerances are ±0.1

### **All Dimensions in Millimeters**

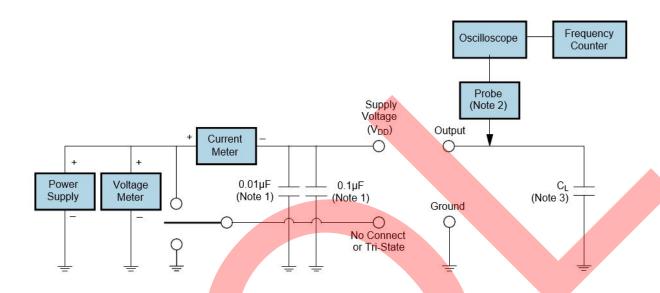


# **OUTPUT WAVEFORM & TIMING DIAGRAM**





### **TEST CIRCUIT FOR CMOS OUTPUT**



Note 1: An external 0.1µF low frequency tantalum bypass capacitor in parallel with a 0.01µF high frequency ceramic bypass Capacitor close to the package ground and VDD pin is required.

Note 2: A low capacitance (<12pF), 10X attenuation factor, high impedance (>10Mohms), and high bandwidth (>300MHz) passive probe is recommended.

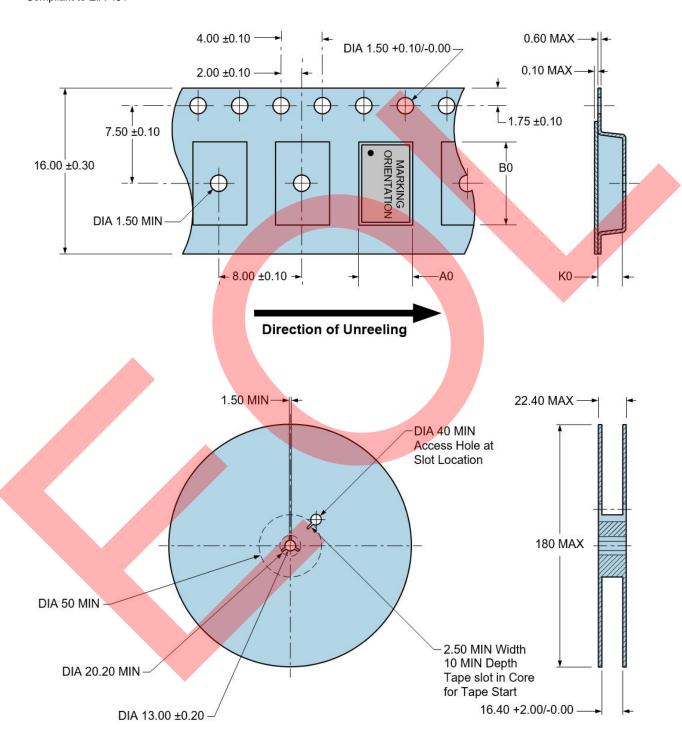
Note 3: Capacitance value CL includes sum of all probe and fixture capacitance.



### **TAPE & REEL DIMENSIONS**

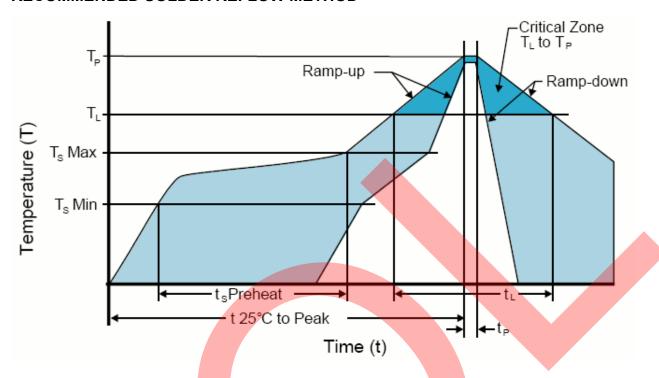
Quantity per Reel: 1,000 Units

All Dimensions in Millimeters
Compliant to EIA-481





# **RECOMMENDED SOLDER REFLOW METHOD**



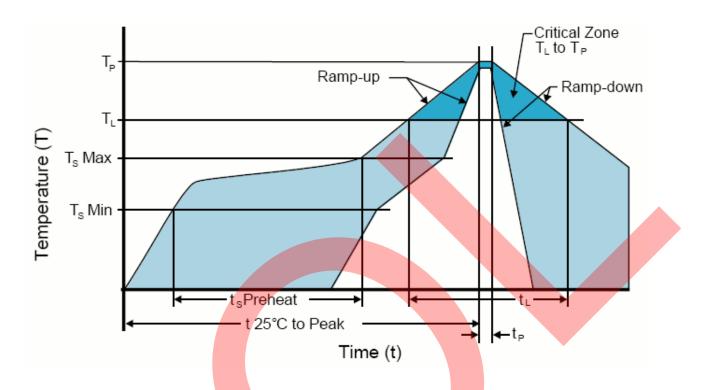
HIGH TEMPERATURE INFRARED/CONVECTION		
T <sub>s</sub> MAX to T <sub>L</sub> (Ramp-up Rate)	3°C/Second Maximum	
Preheat		
- Temperature Minimum (T <sub>s</sub> MIN)	150°C	
- Temperature Typical (T <sub>s</sub> TYP)	175°C	
- Temperature Maximum(T <sub>s</sub> MAX)	200°C 60 - 180 Seconds	
- Time (t <sub>s</sub> )		
Ramp-up Rate (T <sub>L</sub> to T <sub>P</sub> )	3°C/Second Maximum	
Time Maintained Above:		
- Temperature (T <sub>L</sub> )	217°C	
- Time (t <sub>L</sub> )	60 - 150 Seconds	
Peak Temperature (T <sub>P</sub> )	260°C Maximum for 10 Seconds Maximum	
Target Peak Temperature(Tp Target)	250°C +0/-5°C	
Time within 5°C of actual peak (t <sub>p</sub> )	20 - 4 <mark>0 Second</mark> s	
Ramp-down Rate	6°C/Second Maximum	
Time 25°C to Peak Temperature (t)	8 Minutes Maximum	
Moisture Sensitivity Level	Level 1	
Additional Notes	Temperatures shown are applied to body of device.	

### **High Temperature Manual Soldering**

260°C Maximum for 5 Seconds Maximum, 2 times Maximum. (Temperatures shown are applied to body of device.)



# **RECOMMENDED SOLDER REFLOW METHOD**



LOW TEMPERATURE INFRARED/CONVECTION		
T <sub>s</sub> MAX to T <sub>L</sub> (Ramp-up Rate)	5°C/Second Maximum	
Preheat		
- Temperature Minimum (T <sub>s</sub> MIN)	N/A	
- Temperature Typical (T <sub>s</sub> TYP)	150°C	
- Temperature Maximum(T <sub>s</sub> MAX)	N/A	
- Time (t <sub>s</sub> )	60 - 120 Seconds	
Ramp-up Rate (T <sub>L</sub> to T <sub>P</sub> )	5°C/Second Maximum	
Time Maintained Above:		
- Temperature (T <sub>L</sub> )	150°C	
- Time (t <sub>L</sub> )	200 Seconds Maximum	
Peak Temperature (T <sub>P</sub> )	240°C Maximum	
Target Peak Temperature(T <sub>P</sub> Target)	240°C Maximum 2 Times/230°C Maximum 1Time	
Time within 5°C of actual peak (t₂)	10 Seconds Maximum 2 Times / 80 Seconds Maximum 1 Time	
Ramp-down Rate	5°C/Second Maximum	
Time 25°C to Peak Temperature (t)	N/A	
Moisture Sensitivity Level	Level 1	
Additional Notes	Temperatures shown are applied to body of device.	

### **Low Temperature Manual Soldering**

185°C Maximum for 10 Seconds Maximum, 2 times Maximum. (Temperatures shown are applied to body of device.)