

## Features

- SMD Quartz Crystal Resonator
- Tolerance:  $\pm 15$ ppm Available
- Operating Temperature -10°C to +60°C to -40°C to +125°C

STANDARD SPECIFICATIONS	
PARAMETERS	MAX (Unless otherwise noted)
Frequency Range Fundamental 3 <sup>rd</sup> Overtone	<b>8.000 to 54.000 MHz</b> <b>54.100 to 80.000 MHz</b>
Operation Mode	<b>Fundamental or 3rd Overtone</b>
Operating Temperature	<b>-10°C to +60°C, see options</b>
Storage Temperature	<b>-40°C to +90°C</b>
Frequency Tolerance @ 25°C	<b><math>\pm 50</math>PPM, see options</b>
Frequency Stability over the Operating Temperature (ref. to +25°C)	<b><math>\pm 50</math>PPM, see options</b>
Equivalent Series Resistance (ESR) 8.000 $\leq$ F < 9.000 (Fund) 9.000 $\leq$ F < 10.000 (Fund) 10.000 $\leq$ F < 16.000 (Fund) 16.000 $\leq$ F < 20.000 (Fund) 20.000 $\leq$ F < 30.000 (Fund) 30.000 $\leq$ F $\leq$ 54.000 (Fund) 54.000 < F $\leq$ 80.000 (3rd OT)	<b>140 <math>\Omega</math></b> <b>120 <math>\Omega</math></b> <b>60 <math>\Omega</math></b> <b>40 <math>\Omega</math></b> <b>30 <math>\Omega</math></b> <b>25 <math>\Omega</math></b> <b>60 <math>\Omega</math></b>
Shunt Capacitance (C0)	<b>7.0 pF</b>
Load Capacitance (CL)	<b>18 pF, Standard (see options if other than STD)</b>
Drive Level	<b>10 <math>\mu</math>W Typ</b> <b>100 <math>\mu</math>W</b>
Aging (@25°C $\pm$ 3°C First year )	<b><math>\pm 5</math>ppm</b>
Insulation Resistance@ 100Vdc $\pm$ 15V	<b>500 MOhms</b>
RoHS Compliant	<b>Yes, , Pb in Glass, exemption 7C-I per RoHS II Directive 2011/65/EU Annex</b>
Pb Free	<b>No</b>
MSL	<b>NA</b>

# ELM3

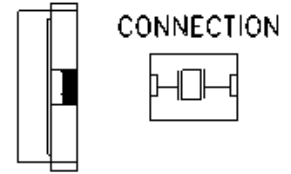
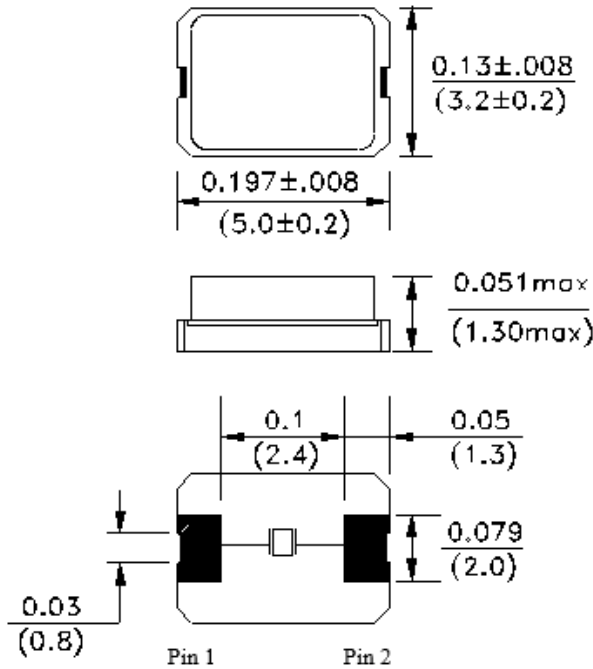
Ceramic SMD Crystal  
5.0mm x 3.2mm



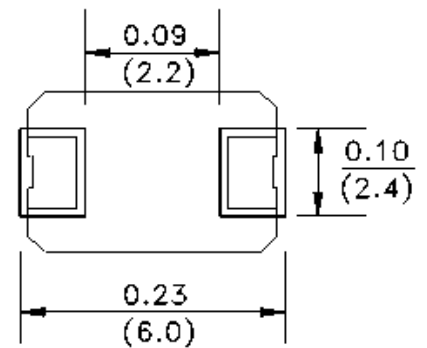
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Operating Temp.	Freq. Stability							
	U:±10ppm	G:±15ppm	X:±20ppm	W:±25ppm	Y:±30ppm	H:±35ppm	Std:±50ppm	Q:±100ppm
Std: -10°C ~ +60°C	√	√	√	√	√	√	√	√
E: 0°C ~ +70°C	√	√	√	√	√	√	√	√
B: -20°C ~ +70°C	√	√	√	√	√	√	√	√
C: -30°C ~ +70°C		√	√	√	√	√	√	√
N: -30°C ~ +85°C		√	√	√	√	√	√	√
D: -40°C ~ +85°C			√	√	√	√	√	√
J: -40°C ~ +105°C					√	√	√	√
K: -40°C ~ +125°C							√	√

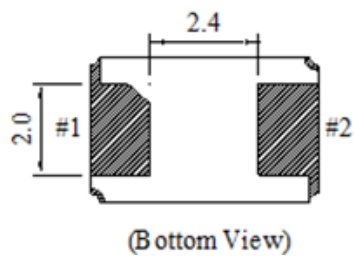
DIMENSIONS / MECHANICAL SPECIFICATIONS



Recommended land pattern



Alternative bottom packaging 1:



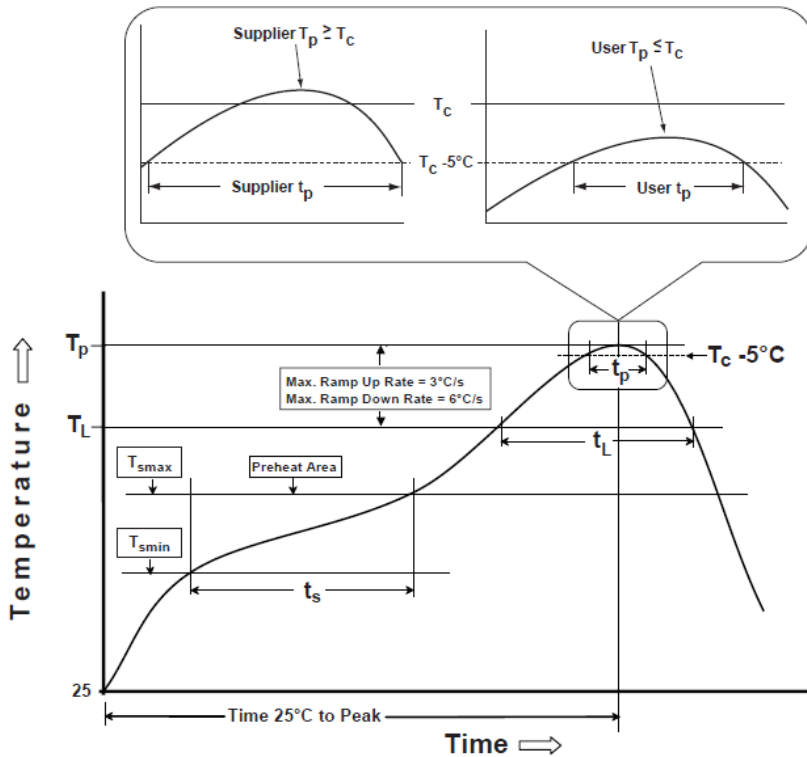
Dimensions: Inches(mm)

Sealing Method = Glass Sealing

## Part Numbering Guide

Available Options & Part Identification for Ceramic SMD Crystal ELM3							
Sample PN: <u>ELM3-20.000MHz-E7U-T</u>							
ELM3	-20.000MHz			-E	7	U	-T
<u>AEL Model</u>	<u>Frequency</u>	<u>Load Capacitance (pF)</u> Please specify CL (min 6pF) in pF or S for series <b>e.g. 9 = 9pF</b>	<u>ESR</u> Custom ESR if other than Standard <b>e.g. -R20</b>	<u>Operating Temperature Range</u> E: 0 ~ +70°C B: -20 ~ +70°C C: -30 ~ +70°C N: -30 ~ +85°C D: -40 ~ +85°C J: -40 ~ +105°C K: -40 ~ +125°C	<u>Frequency Tolerance</u> 7: ±15ppm 2: ±20ppm 3: ±25ppm 4: ±30ppm	<u>Frequency Stability</u> U: ±10ppm G: ±15ppm X: ±20ppm W: ±25ppm Y: ±30ppm H: ±35ppm Q: ±100ppm	<u>Values Added Options</u> Blank: Bulk T: 1,000 pcs

## Reflow Profile [JDEC J-STD-020]



**Table 1**

SnPb Eutectic Process Classification Temperatures ( $T_c$ )		
Package Thickness	Volume $\text{mm}^3$ <350	Volume $\text{mm}^3$ $\geq 350$
<2.5 mm	235 °C	220 °C
$\geq 2.5$ mm	220 °C	220 °C

**Table 2**

Pb-Free Process Classification Temperatures ( $T_c$ )			
Package Thickness	Volume $\text{mm}^3$ <350	Volume $\text{mm}^3$ 350-2000	Volume $\text{mm}^3$ >2000
<1.6 mm	260 °C	260 °C	260 °C
1.6 mm - 2.5 mm	260 °C	250 °C	245 °C
$> 2.5$ mm	250 °C	245 °C	245 °C

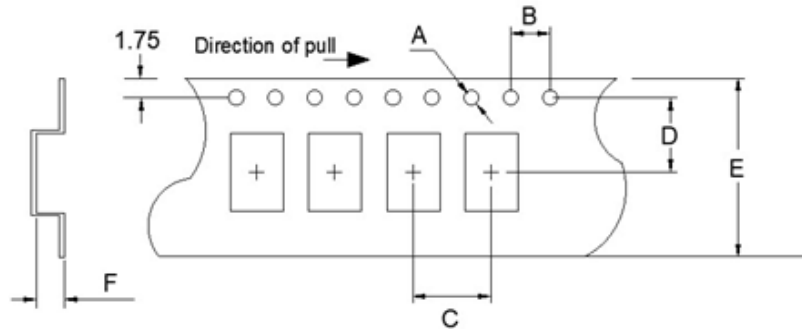
Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Preheat / soak		
Temperature minimum ( $T_{smin}$ )	100°C	150°C
Temperature maximum ( $T_{smax}$ )	150°C	200°C
Time ( $T_{smin}$ to $T_{smax}$ ) ( $t_s$ )	60 - 120 sec.	60 - 120 sec.
Average ramp-up rate ( $T_{smax}$ to $T_P$ )	3°C/sec. max	3°C/sec. max
Liquidous temperature ( $T_L$ )	183°C	217°C
Time at liquidous ( $t_L$ )	60 - 150 sec.	60 - 150 sec.
Peak package body temperature ( $T_P$ )*	<b>see Table 1</b>	<b>see Table 2</b>
Time ( $t_p$ )** within 5°C of the specified classification temperature ( $T_c$ )	20 sec.	30 sec.
Ramp-down rate ( $T_P$ to $T_{smax}$ )	6°C/sec. max	6°C/sec. max
Time 25°C to peak temperature	6 min. max	8 min. max

\*Tolerance for peak profile temperature ( $T_P$ ) is defined as a supplier minimum and a user maximum.

\*\*Tolerance for time at peak profile temperature ( $t_p$ ) is defined as supplier minimum and a user maximum.

### TAPE SPECIFICATIONS (mm)

A	B	C	D	E	F	REEL QTY
Ø1.5	4.0	8.0	5.5	12.0	1.75	1,000 pcs/reel



### REEL SPECIFICATIONS (mm)

G	H	I	J	K	L	M
2.0	Ø13	---	Ø61	Ø179	12.5	--

